HORIZON FITNESS



ANDES 3 / 3.1



ANDES 5 / 5.1



ANDES 7i / 7.1

ASSEMBLY GUIDE

ASSEMBLY

⚠ WARNING

There are several areas during the assembly process that special attention must be paid. It is very important to follow the assembly instructions correctly and to make sure all parts are firmly tightened. If the assembly instructions are not followed correctly, the elliptical could have frame parts that are not tightened and will seem loose and may cause irritating noises. To prevent damage to the elliptical, the assembly instructions must be reviewed and corrective actions should be taken.

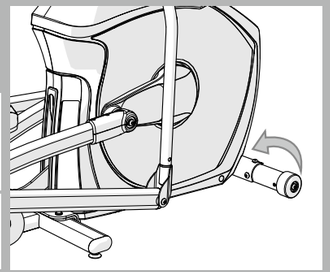
Before proceeding, find your elliptical's serial number located on the front stabilizer tube and enter it in the space provided below. Also locate the model name which is next to the serial number.

ENTER YOUR SERIAL NUMBER AND MODEL NAME IN THE BOXES BELOW:

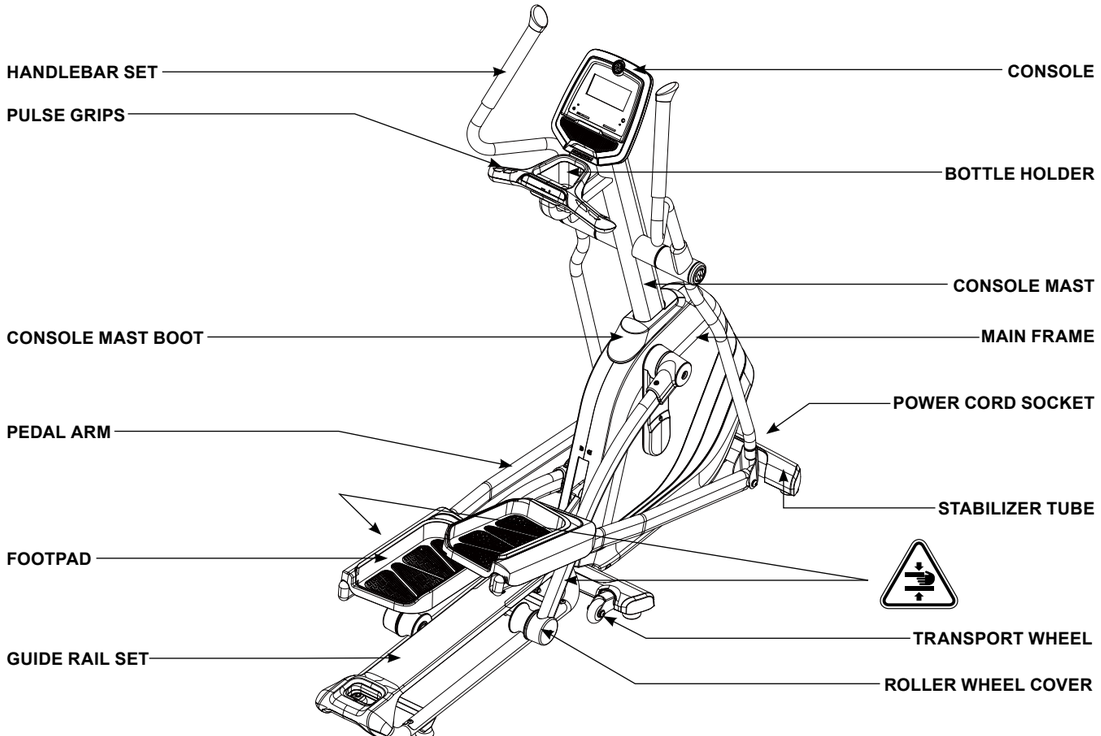
SERIAL NUMBER:

MODEL NAME:

SERIAL NUMBER LOCATION



ANDES
5/5.1
SHOWN



TOOLS INCLUDED:

- ☐ 5 mm Allen Wrench (w/ Screw Driver)
- ☐ 8 mm Allen Wrench
- ☐ 13/15 mm Flat Wrench

PARTS BOX INCLUDED:

- ☐ 1 Main Frame
- ☐ 1 Left Handlebar
- ☐ 1 Right Handlebar
- ☐ 1 Back Console Mast Cover
- ☐ 1 Front Console Mast Cover
- ☐ 1 console Mast (with console)
- ☐ 1 Hardware Bag
- ☐ 2 Handlebar Cover
- ☐ 1 Owner's Manual
- ☐ 1 Power Cord
- ☐ 1 Bottle Holder (only Andes 3/3.1)

PRE ASSEMBLY

UNPACKING

Unpack the product where you will be using it. Place the elliptical carton on a level flat surface. It is recommended that you place a protective covering on your floor. Never open box when it is on its side.

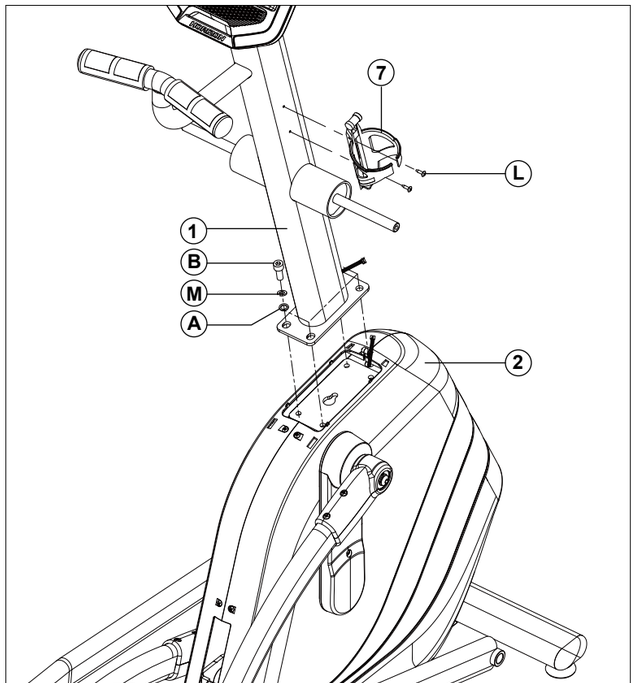
⚠ IMPORTANT NOTES

- It is recommended that two people work together for ease and efficiency while assembling an elliptical.
- During each assembly step, ensure that ALL nuts and bolts are in place and partially threaded. It is recommended you complete the full assembly of your unit before completely tightening any ONE bolt.
- Several parts have been pre-lubricated to aid in assembly and usage. Please do not wipe this off. If you have difficulty, a light application of lithium bike grease is recommended.

☎ NEED HELP?

If you have questions or if there are any missing parts, contact Customer Tech Support. Contact information is located on the back panel of this manual.

ASSEMBLY **STEP 1**



A Remove the 4 **PRE-INSTALLED WASHERS (A)**, 4 **SPRING WASHERS (M)** and **SCREWS (B)** from the **MAIN FRAME (2)**.

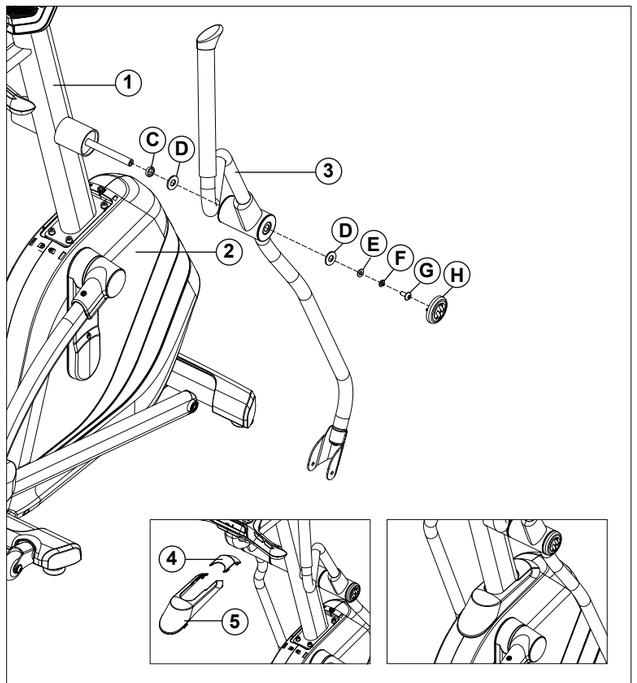
B Carefully pull **CONSOLE CABLE** from the **CONSOLE MAST (1)** then attach to another **CONSOLE CALBE** on the **MAIN FRAME (2)**.

C Attach **CONSOLE MAST (1)** to **MAIN FRAME (2)** using 4 **PRE-INSTALLED WASHERS (A)** , 4 **SPRING WASHERS (M)**, 4 **SCREWS (B)**.

D Remove the 2 **PRE-INSTALLED SCREW (L)** from the **CONSOLE MAST (1)**. (Only Andes 3/3.1)

E Attached **BOTTLE HOLDER (7)** to CONSOLE MAST (1) using 2 PRE-INSTALLED SCREW (L). (Only Andes 3/3.1)

ASSEMBLY **STEP 2**



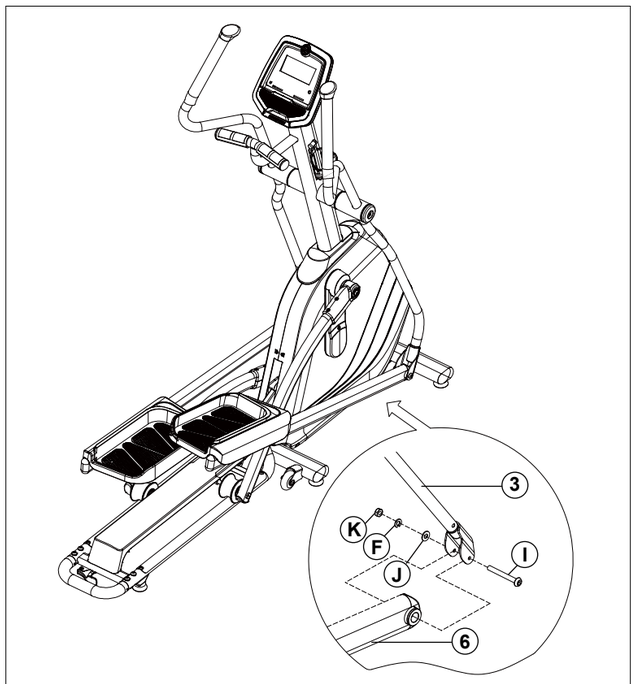
HARDWARE FOR PACKAGE 2			
PART	**TYPE**	**DESCRIPTION**	**QTY**
C	RING	Φ16.0XΦ26.2X11.5T	2
D	WASHER	Φ16.0XΦ25.0X1.5T	4
E	WASHER	Φ8.2XΦ25.0X1.5T	2
F	SPRING WASHER	Φ8.2XΦ15.4X2.0T	2
G	SCREW	M8X1.25PX20L	2
H	COVER	--	2

A Attach **HANDLEBAR SET (3)** onto **CONSOLE MAST (1)** using 1 **RING (C)**, 2 **WASHERS (D)**, 1 **WASEHR (E)**, 1 **SPRING WASHER (F)** and 1 **SCREW (G)**, 1 **COVER (H)**.

B Repeat step A on the other side.

C Attached **CONSOLE MAST BOOT (4&5)** to **MAIN FRAM (2)**.

ASSEMBLY **STEP 3**



HARDWARE FOR PACKAGE 3			
PART	**TYPE**	**DESCRIPTION**	**QTY**
F	SPRING WASHER	Φ8.2XΦ15.4X2.0T	2
I	SCREW	M8X1.25PX70L-12L	2
J	WASHER	Φ8.2XΦ20.0X1.5T	2
K	NUT	M8X1.25P	2

A Attach the **PEDAL ARM (6)** onto **HANDLEBAR SET (3)** with 1 **SCREW (I)**, 1 **WASHER (J)**, 1 **SPRING WASHER (F)** and 1 **NUT (K)**.

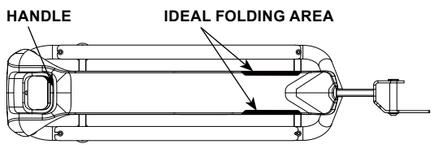
B Repeat step A on the opposite of the elliptical.

ASSEMBLY COMPLETE!

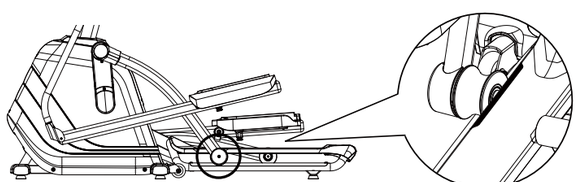
FOLDING INSTRUCTION

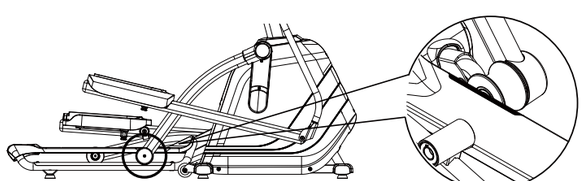
FOLD UP INSTRUCTION

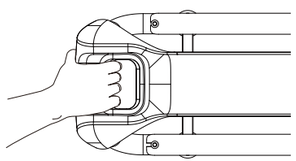
(1) To position the footpad wheel in the proper position. For ease of folding, position right or left footpad wheel located in the Ideal Folding Area (see below picture 1).
(2) Rotate the pedal arm and place footpad wheel like picture 2 or picture 3.
(3) To grip the handle (picture 4).
(4) Pull up until guide rail set locks onto place.



(picture 1)


(picture 2)

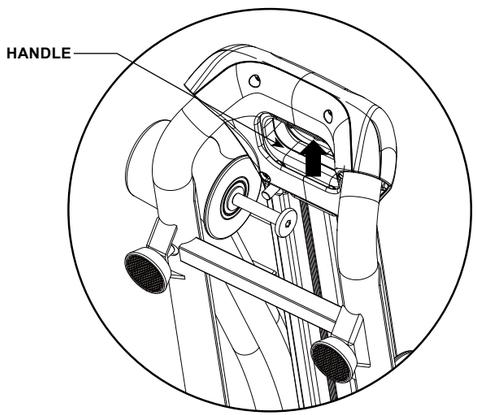

(picture 3)

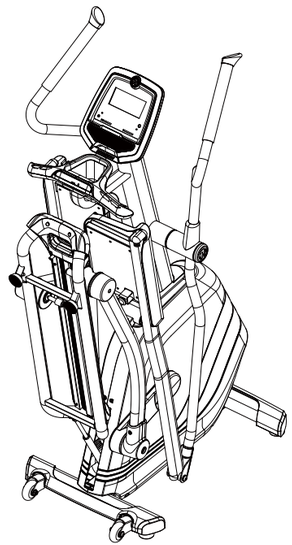

(picture 4)

UNFOLDING INSTRUCTION

FOLD DOWN INSTRUCTION

(1) To grip the handle, push forward gently.
(2) Pull up on the handle to release.
(3) Pull back to fold down.





MOVING THE ELLIPTICAL



WARNING!

Our ellipticals are heavy, use care and additional help if necessary when moving.
Failure to follow instructions could result in injury.

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